

PATRICK'S MONARCH

BROWN FILLY Foaled January 09, 2023 Reg No. 8ZF44 Microchip No. 985141006801101

Father Patrick 3,1:50.2f····· Patrick's Monarch Muscle Work·····	Cantab Hall 3,1:54·····	Self Possessed 3,1:51.3
		Canland Hall 3,1:57
	Gala Dream	Enjoy Lavec 3,1:52
		Maple Frosting
	Donato Hanover 3,1:50.1	Andover Hall 3,1:51.3
		D Train
	Muscle Babe 3,1:53.3·····	Muscle Mass 2,1:53.4
		Oaklea Odessa 3,1:55.3

1st Dam

MUSCLE WORK BT1:59.2f by Donato Hanover. Starter at 3. From 2 previous foals, dam of 1 winner, 1 in 2:00, including: SERENA'S GIRL (M) 2,1:57.1f-'24 (\$20,800) (Southwind Frank). Winner at 2. At 2, winner leg Pennsylvania Stallion Ser. at Pocono; second in leg Pennsylvania Stallion Ser. at Philadelphia.

2nd Dam

MUSCLE BABE 2,1:57.4; 3,1:53.3 (\$250,630) by Muscle Mass. 6 wins at 2 and 3. At 2, second in leg Ontario Sires S. -Gold at Georgian; third in American-National S., leg Ontario Sires S. - Gold at Mohawk. At 3, winner elim. WEG/SBOA S., Final WEG/SBOA S., leg Ontario Sires S. - Gold at Mohawk; second in leg Ontario Sires S. - Gold at Mohawk; third in Simcoe S. From 3 living foals, dam of 2 winners, 1 in 1:55, 2 in 2:00, including:

CROWN MONARCH 2,1:57.2f; 3,1:54.1f-'24; BT1:54f-'24 (\$100,907) (Father Patrick). 4 wins at 2 and 3. At 2, winner leg Pennsylvania Sires S. at Philadelphia, Pennsylvania All-Stars. At 3, winner leg Kentucky Sires S. at Oak Grove.
CALLISTO DREAM (M) 3,1:56.4; BT1:56.2s (\$22,808) (Donato Hanover). Winner at 3.
Muscle Work (M) BT1:59.2f (Donato Hanover). As above.

3rd Dam

OAKLEA ODESSA 2,2:00.1h; 3,1:55.3 (\$410,744) by Balanced Image. 9 wins at 2 and 3. At 2, winner Flamboro Breeders S.; second in elim. Ontario Sires S. - Gold at Flamboro, Rideau Carleton; third in elim. Ontario Sires S. - Gold at Mohawk, Windsor, Final Ontario Sires S. - Gold at Rideau Carleton, Flamboro, Robert Stewart S. At 3, winner elim. Ontario Sires S. - Gold at Sarnia, Casual Breeze T., elim. Canadian Breeders Champ., leg Trillium T. at Georgian, Woodbine; second in Final Canadian Breeders Champ., elim. Ontario Sires S. - Gold at Rideau Carleton, elim. Elegantimage S.; third in elim. Ontario Sires S. - Gold at Rideau Carleton, Flamboro. From 9 living foals, dam of 7 winners, 2 in 1:55, 7 in 2:00, including:

MUSCLE BABE (M) 2,1:57.4; 3,1:53.3 (\$250,630) (Muscle Mass). As above.

- EXPLOSIVE MUSCLES 3,1:58.1; 1:54f; BT1:53.4f (\$201,209) (Muscle Mass). 30 wins, 3 thru 7. At 2, second in leg Ontario Sires S. Grassroots at Georgian.
- TO RUSSIA (M) 2,1:58.2h; 3,1:57.1h; BT1:55f (\$173,682) (Manofmanymissions). 10 wins at 2 and 3. At 2, winner Ohio Breeders Champ., leg Ohio Sires S. at Northfield, Ohio Fair S. at Wooster; second in Ohio State Fair S., leg Ohio Sires S. at Scioto; third in Final Ohio Sires S. at Scioto. At 3, winner leg Guns 'N Roses Ser. at Northfield, leg Iron Maiden Ser. at Northfield, Ohio Fair S. at Attica, Canfield, Canton, Wooster; second in Ohio State Fair S., Final Iron Maiden Ser. at Northfield, Ohio Fair S. at Painesville; third in Ohio Breeders Champ., leg Guns 'N Roses Ser. at Northfield, Final Guns 'N Roses Ser. at Northfield.
- AB BRIGHTLIGHT 3,1:58.1f; BT1:54.3f (\$111,716) (What The Hill). 5 wins, 3 thru 5. At 2, second in leg Late Closer at Scioto; third in leg Ohio Sires S. at Northfield. At 3, third in leg Dr. Al Gabel Ser. at Scioto, Final Dr. Al Gabel Ser. at Scioto.
- MUSCLE IMAGE 2,2:02.1; 3,1:58.1; 4,1:57.2; BT1:56.4 (\$77,331) (Psychic Spirit). 4 wins, 2 thru 4. At 2, winner cons. Kadabra T. at Hawthorne. At 3, winner Cardinal S., Illinois Fair S. at Springfield; second in leg Erwin F. Dygert Mem. at Hawthorne, Final Erwin F. Dygert Mem. at Hawthorne, Illinois Fair S. at Springfield; third in leg Erwin F. Dygert Mem. at Hawthorne (2). At 4, third in Topline S. at Springfield.
- **THE ODESSA MAN** 3,1:58.3; BT1:57s (\$45,560) (Angus Hall). 3 wins at 3 and 4. At 2, second in leg Ontario Sires S. Grassroots at Sudbury, elim. Balanced Image T. at Hanover; third in leg Ontario Sires S. Grassroots at Kawartha.
- MAGIC BABE (M) 3,1:56.4 (\$7,000) (Muscle Mass). 2 wins at 3. At 3, third in leg Ontario Sires S. Grassroots at Mohawk. Dam of HABANERO K 3,1:55.4f.

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4th Dam

SARA EVE 1:58.4f; BT1:56.2s (\$103,474) by Supergill. 13 wins, 4 thru 7. From 9 living foals, dam of 3 winners, 3 in 2:00, including:

OAKLEA ODESSA (M) 2,2:00.1h; 3,1:55.3 (\$410,744) (Balanced Image). As above.

OAKLEA TRITON 4,1:57f; BT1:56f (\$74,669) (Amigo Hall). 21 wins, 4 thru 7.

OAKLEA QUILL (M) 3,1:59.3f; BT1:57.2s (\$17,970) (Mr Lavec). 2 wins at 3. Dam of ENGAGEDATLEXINGTON 2,Q2:02.1; 3,1:56.3; 1:55 (\$105,889), KABAM 2,Q2:00; 3,1:58.2f, MRS CEE JAY 3,2:09.3h.

Next Dam - RHIANNON (Florida Pro-SUPER WOMAN-Super Bowl)



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